

# Predictive Maintenance for Heat Treatment Furnaces

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# Agenda

- 1. Industrial (R)evolution
- 2. IVA Schmetz's Digital Story
- 3. Predictive Maintenance
  - i. What does it mean?
  - ii. Artificial Intelligence
  - iii. Benefits
- 4. Key takeaways

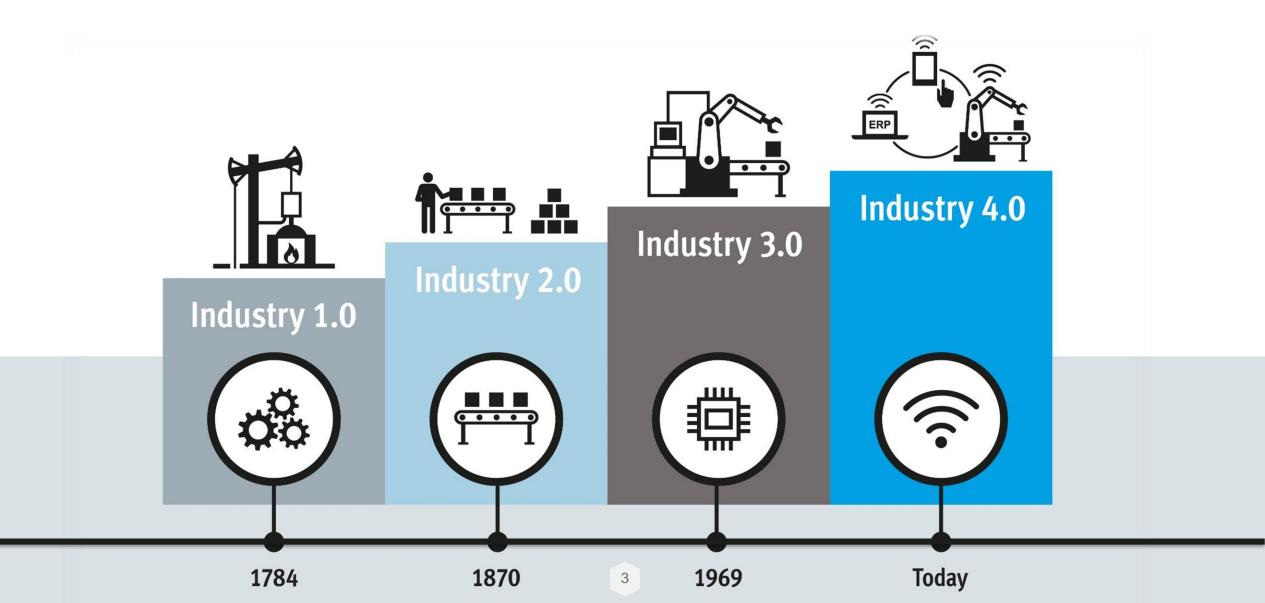


# Industry 4.0 —Introduction



# Digital Transformation





# 4 pillars of Industry 4.0







### CONNECTIVITY

- > Lower cost of sensors
- > Standards-driven connectivity



### **MOBILITY**

- > Pervasive and affordable communication
- > Rich UI
- > Recognition of operator



### CLOUD

- > Massive aggregation of data
- > Stakeholder sharing
- > Concentration of specialists



### ANALYTICS

- > New functionalities
- Artificial intelligence optimizing performance at all levels





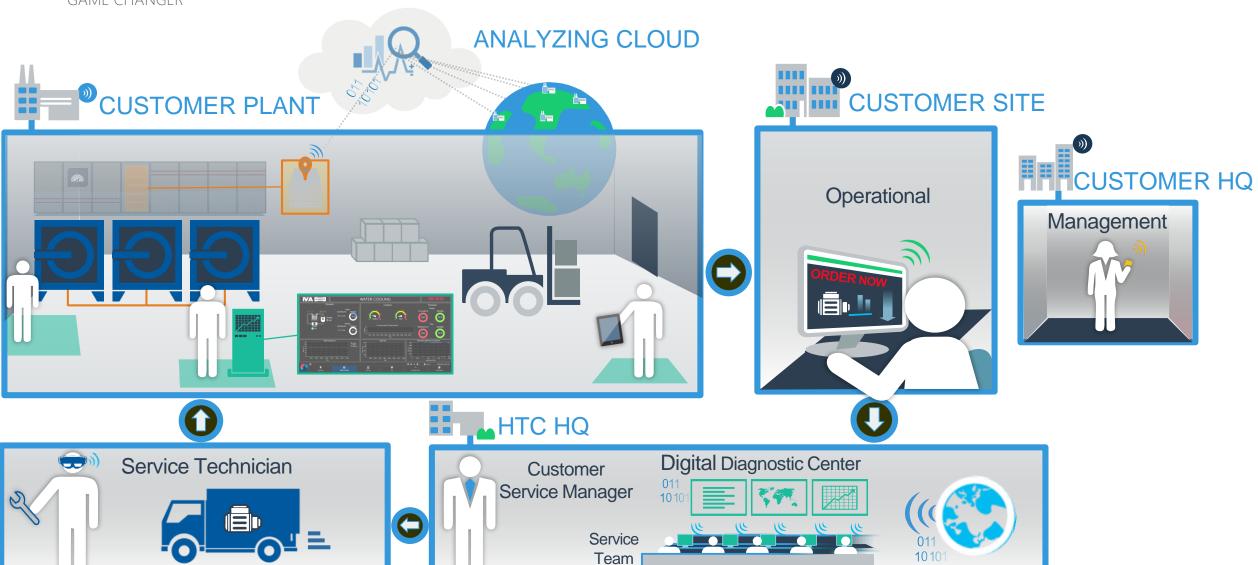
# Digital Story of IVA Schmetz



### Predictive maintenance & remote assistance







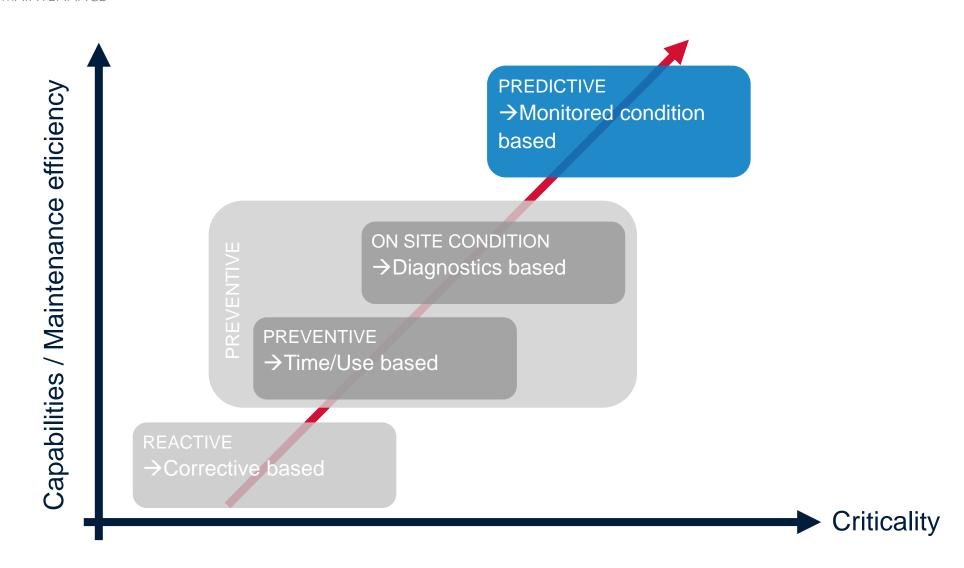
# Predictive Maintenance What does it mean?



### What is Predictive Maintenance?



STAGES OF MAINTENANCE

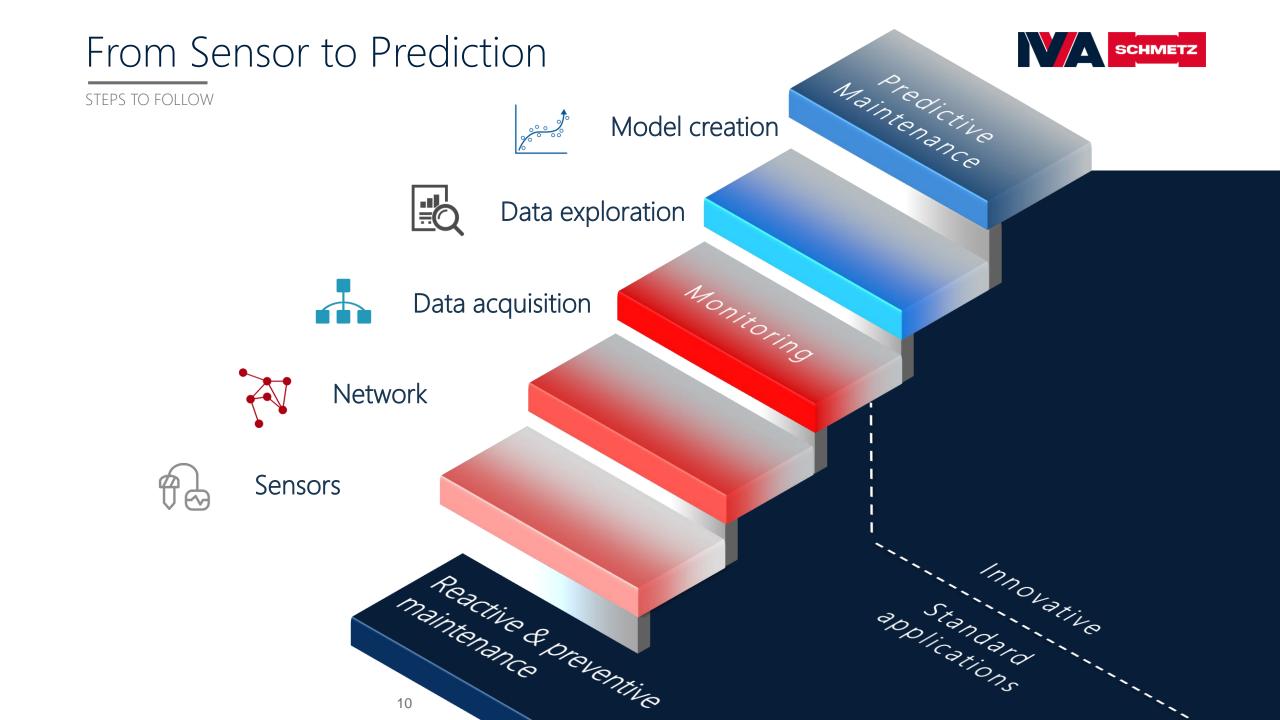


### Potentials

OF PREDICTIVE MAINTENANCE







## Condition Monitoring

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WHAT DATA IS COLLECTED

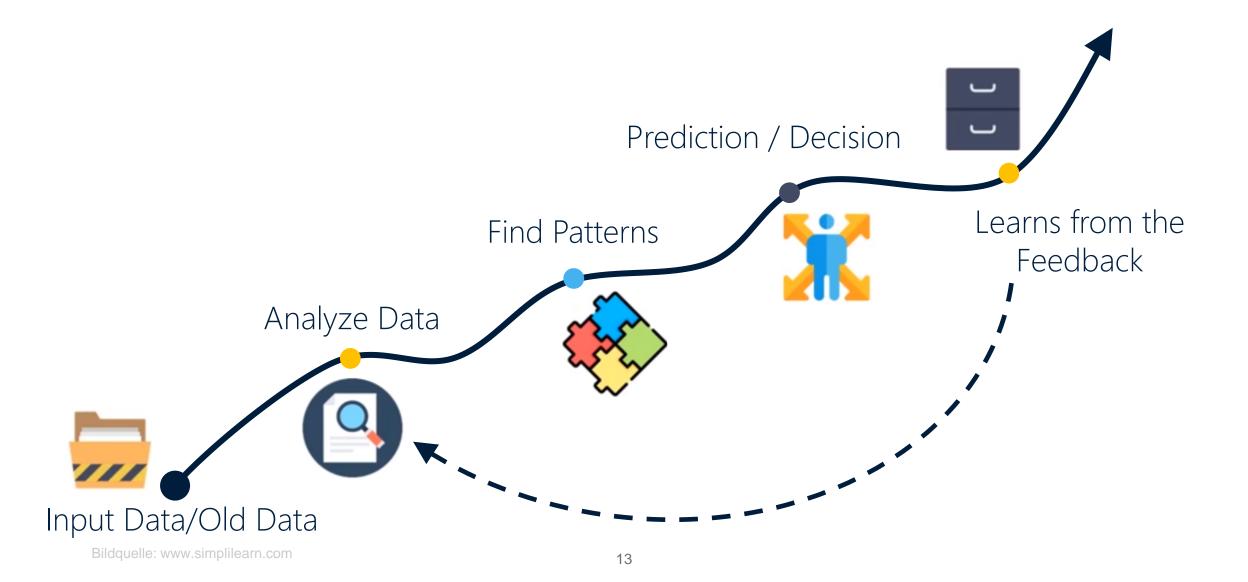


# Artificial Intelligence Predictive Maintenance



# Machine learning process





## Machine Learning

THREE METHODS









Reinforcement Learning
The machine learns on
its own

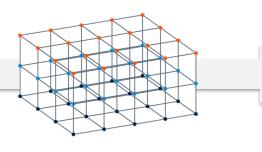
# Big data and analytical machine learning models



FOR SOPHISTICATED PREDICTIVE MAINTENANCE







### **Predictions**

Big data input Per furnace p.a.



- > 50 parameter
- ➤ 1.5 bn data points
- ➤ 11,5 GB

Machine learning model Mathematical & analytical



Data Science know-how

Business understanding

Installed base

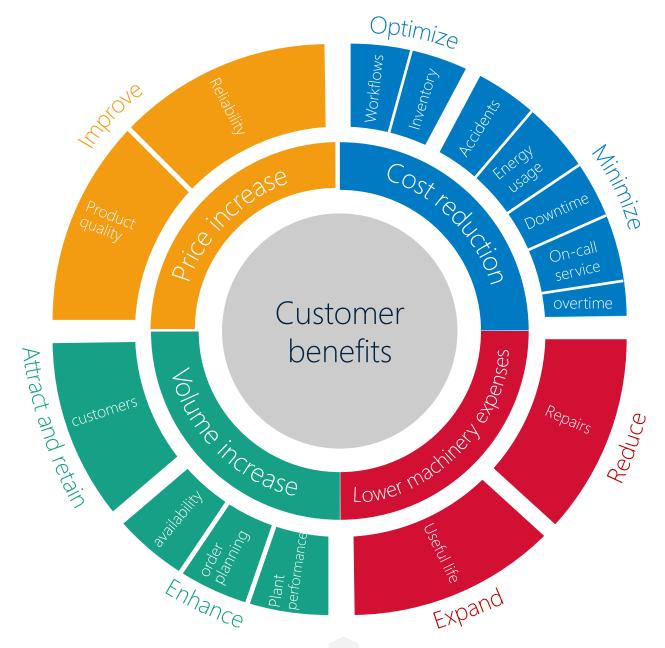
Ressources to operate



Probability of failure within a certain time period

### Ihre Vorteile

Predictive Maintenance





## Key takeaways

DIGITAL SERVICE

### Predictive Maintenance for

# high availibility # sustainability

# cost cutting # plannability

### No theory!

It's working

Industry 4.0 is around us



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## IVA Schmetz Digital Service

CHALLENGES, SOLUTION, BENEFITS



### <u>Challenges</u>

- Maintenance and repair costs
- Downtime costs
- Manufacturing performance

#### Solution

- Remote Condition
   Monitoring
- Predictive Maintenance to prevent issues
- Simple visualization of KPIs

### **Benefits**

- Increased availability
- Transparency & plannability
- Cost cutting





I am convinced that it will be a game changer for the entire industry. [..] with Digital Service we have now achieved a breakthrough. The difference here is clearly made by artificial intelligence – Peter Lankes, CEO at IVA Schmetz







Reliable and innovative products for the heat treatment industry

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